

# COCO ON LIFE SCIENCE

Medtech's single partner delivering the most complete, comprehensive and highly regarded Packaging Design & Validation Service





Damien Rosney
BSc. MIEI
Director

- 30 yrs medical device design & development experience.
- Senior Leadership Roles in USCI Ireland as Head of R&D & R&D Manager with TE Medical.
- Leadership role in growing the largest medical device contract design house globally.
- Leading groups delivering Peripheral, Coronary, Structural Heart & Neuro Device & Packaging applications from Concept to Commercialisation.





**John Mugan** MSc. BSc. MIEI *Director* 

- 28 yrs medical device design & Operations Management experience.
- Mechanical Engineering Manager in Respironics & Senior Process
   Development Manager in TE Medical.
- Building & leading teams to deliver business strategies and developing core technologies.
- Covered all aspects of the product and process development building Roadmaps & Toolkits that others now follow.

## Challenges in our work place



Device design challenges may consume your development team



Multiple
Packaging
Design &
Validation
Vendors resulting
in lost time and
budget pressure



Your organisation may not have Packaging Design & Validation expertise



Problems with bandwidth challenges may exist



# **HOW WE HELP**

**SCOPING PROPOSAL** 

## Medtech's single partner

delivering the most complete, comprehensive and highly regarded Packaging Design & Validation Service



Design & Source Components



Plan & Complete all Testing



Manage Project End to End



Source & Validate Equipment



Compile Regulatory Documents

# How it works





- Review Scope of work with client
- Provide project proposal



COCOON Quality System ISO 13485 FDA 21 CFR 820



- Packaging DFMEA
- Hazard Analysis
- Essential Requirements
- Risk Plan
- Protocols & Reports



Risk Management & Design Validation



#### Planning & Project Management



- Detailed Project Plan
- Project
  Communication Tools
- Design History File



- Design Iterations Concept, Freeze, V&V
- Supply Chain
   Management
- Design Reviews
- Testing



**Detailed Design** 



## **Equipment** Validation



- Equipment specifications
- PFMEA
- IQ's / OQ's / PQ's



- Reg Submission
  Question
  Support
- Routine Product Audit
  Packaging support
- Design Changes



**Sustaining Support** 





## Provides Bespoke offerings

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#### **Documentation**

- ⇒ VOC
- User Needs
- Design Input Requirements
- → DFMEA
- Master Validation Plan
- Raw Material Specs
- Incoming Inspection
- Manufacturing Procedures
- Component / Assy Dwgs
- Statistical Analysis
- Pallet Lavout / Design

#### **Design Elements**

- Blister Tray Design
- Backer Card Design
- Hoop Design

- Hoop / Backer Card Combination
- ⇒ Pouch (Tyvek / Foil)
- Header Bag
- Unit Carton
- Graphics
- ⇒ IFU's
- Shipper Carton
- Labels
- Sterile Indicator
- Tamper Proof

#### **Project Management**

- Design Proposal
- Scope Change Management
- Design Change Management
- Project Plan
- Design Stage Gate Reviews
- Design History File
- Monthly Report





## Provides Bespoke offerings

## **Project Management**

- Project Scorecard
- Stakeholder Reviews
- Team Meetings

## Regulatory

- Regulatory Submission Test Protocol
- Regulatory Submission Test Report
- Reg Submission Support
- Essential Requirements
- ⇒ Risk Plan

#### **Clinical**

- User Needs Design Input
- Risk Management Input

## Provides Bespoke offerings

- Packaging DFMEA Input
- Design / Documentation Approval

#### **Services**

- Manage Environmental Conditioning
- Manage Aging
- Manage Transportation Testing
- Manage Logistics
- Complete Heat Sealer Validation
- Complete Vacuum Sealer Validation

# Why Cocoon?



# Thank you we look forward to working with you soon.



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